

Date: Tuesday, 11/12/2007 1:45:48 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LANYARD ASSEMBLY  
 Job Number : 36250  
 Estimate Number : 12306  
 P.O. Number : N/A Part Number : D269024  
 This Issue : 11/12/2007 S.O. No. : N/A Drawing Number : D2690 REV. B2  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B2  
 Previous Run : 35602 Material : N/A  
 Due Date : 18/12/2007 Qty: 5 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est: C 01.08.24 Removed Manufacturer Release  
 Certification SM/EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 CBL460 Loop Sleeve



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Loop Sleeve

Pick:

| Qty | Part Number | Description | Batch    |
|-----|-------------|-------------|----------|
| 2   | CBL-460     | Loop Sleeve | B#103927 |

SAD 07-12-11

6

2.0 CBL1240 Cable



Comment: Qty.: 2.0000 f(s)/Unit Total : 10.0000 f(s)

Cable

Pick:

| Qty | Part Number | Description | Batch    |
|-----|-------------|-------------|----------|
| 17" | CBL-1240    | Cable       | B#102939 |

SAD 07-12-11

5

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2690

SAD 07-12-11

5

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 07/12/11 (J)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SAD 07/12/11 (S)

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Drawing Name: LANYARD ASSEMBLY

Job Number: 36250

Part Number: D269024

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

12/12/12

Job Completion

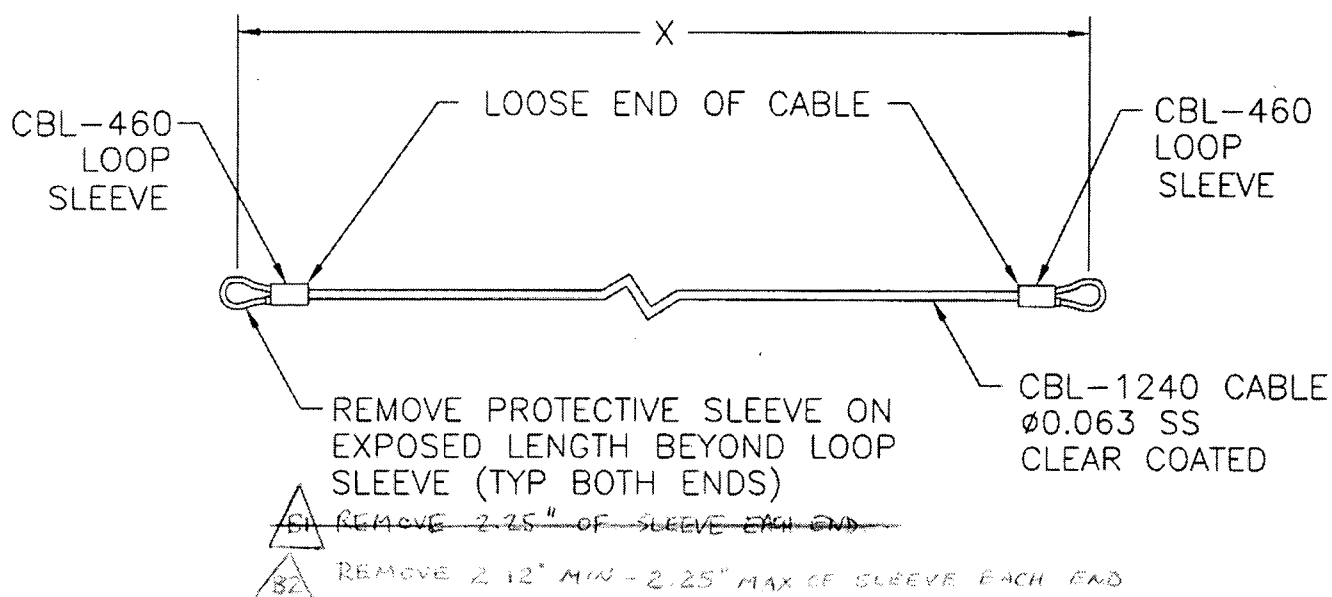


WOT 12/12



|                      |                       |  |                        |
|----------------------|-----------------------|--|------------------------|
| DESIGN<br><i>MD</i>  | DRAWN BY<br><i>KE</i> | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>MD</i> | APPROVED<br><i>BW</i> | DRAWING NO.<br>D2690   | REV. B<br>SHEET 1 OF 1 |
| DATE<br>97.10.02     |                       | TITLE<br>LANYARD ASSEMBLY                                    | SCALE<br>NTS           |
| A                    | 97.07.03              | NEW ISSUE  |                        |
| B                    | 97.10.02              | REVISED NOTE FOR ADDITIONAL LENGTH                           |                        |
| B1                   | <i>CP</i> 01.08.20    | ADD NOTE TO REMOVE 2.25" OF SLEEVE                           |                        |
| B2                   | <i>CP</i> 04.06.24    | ADDED TOLERANCE  |                        |

RELEASED  
971003 KE  
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.  
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH  
SLEEVE AT END OF LOOSE END OF CABLE WITH  
CBL-705 CRIMPING TOOL.  
\*ADDITIONAL LENGTH MAY BE NECESSARY IN  
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER  
ASSEMBLY WITH ATTACHING PARTS.

DEO's